Work Orde				*778	371*							Page 1
Item ID: Revision ID: Item Name:	D350-589-0	l 1 ch Modification		Accept	*N900	04 0	100)*	Setup	Start Stop	*N *N	S1* S2*
Start Date: Required Date: Reference:	22/12/2011 05/01/2012	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item I Customer:	D:					14	
Approvals:		n: MCJ	Date: \\\\2\27			ate:			Run	Start Stop	171	R1* R2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr			*							
INN-D350-589) E											
1 \\n^ \\ DC \\ Document Control		DOCUMENT CONTRO Memo Photocopy b	L lue file and type label as per	0.00 0.00 r PPP D350-589-011 CF	1G002 2 (7/01	105		CK	Por	ŢΜ	J 12	101/04
*105 *105* Packaging Packaging		Pick Kit Memo		0.00					0/3) \s\o\f\q	, 4 (9/
*110 *11 0 *		QC4- 100% Inspect kits	for completeness	0.00	17/01/05			(44)				

Quality Control

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W/O:			WORK ORDER (HANGES											
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector							
								•							
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date:								

	Resolution:		Dispositio	1:	QA: N/C Closed: Date:						
NCR:		•	WORK ORDI	ER NON-CONFORMAL	NCE (NCR)						
		Description of NC		Corrective Action Section	n B	Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			

Work Ord December-22-1				*778	371*				Page 2
Atem ID: Revision ID:	D350-589-0	11		Accept	*N90004	1100)* Se	etup Start	*NS1*
Item Name:	Side Door Lat	tch Modification						Stop	*NS2*
Start Date: Required Date: Reference:	22/12/2011 : 05/01/2012	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item ID: Customer:				
Approvals:	Process Pla	ın:	Date:	Tooling: SPC (Y/N):	Date:		Rı	ın Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II 120 *120 *Packaging Packaging	D	Operation Description Packaging Memo Identify and	pack for shipping as per	Set Up/ Run Hours 0.00 0.00 QSI 014	Tool ID Tool	# Plan Code	Accept Qty	-	Reject Insp. Number Stamp
130 *130* QC		QC21- Final Inspection -	Work Order Release	0.00			X	-1 5 /	01/06.

Quality Control

M.L.J 12/01/06.

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W/O:		WORK ORDER CH	IANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	-Approval QC inspector
							•
Part No) :	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _	

NCR:	WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section E	3	Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			

Picklist Print

December-22-11 10:07:13 AM

Work Order ID: 77871

77871

'Parent Item: D350-589-011 *D350-589-011*

Parent Item Name: Side Door Latch Modification

Start Date: 22/12/2011

Required Date: 05/01/2012

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP F02.08.29Removed D2587 PlugKJ

ALL AT CHANGE 002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10	NAS1149D0363J	Purchased	No			105	Each	0.0000	3	12	· - · - <u> </u>		
AN960.IC	10								**	1/95	37		V
D2237		Manufactured	No			105	Each	2.0000	. 3	12	_	1	
D2237 Striker Plate									**	778	12 (1	
				Location		Loc	<u>Oty</u>	Loc Code					
•				ST009			2		_		_		
					66139		2		_		-		1
D2583		Manufactured	No			105	Each	21.0000	3	12			
D2583 Latch Bracket									**	 		4	
				Location		Loc	<u>Otv</u>	Loc Code					
				ST017			21		س يب-	7/ .70	5		
Sacar					76074		21		_	/60 /7	7	^	
D2585		Manufactured	No			105	Each	29.0000	3-	12	-		. 1
D2585 Mounting Channel									**			10/2/	4/07
				Location		<u>Loc</u>	Qty	Loc Code					
				ST017			29		_		-		
					73297		2		_	· · · · · · · · · · · · · · · · · · ·	C		
					74488		27		1	7480	~		

Page 1

Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
							•
Part No).	PAR #· Fault Category:	NCR: Yes	No DO	Δ.	Date:	

Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: _____

NCR: WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Annroyal	Annroyal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
						,			

Picklist Print December-22-11 10:07:13 AM									Page 2
Work Order ID: 77871		*7	7871*						3
Parent Item: D350-589-011			350-589-0	ገ11*					
Parent Item Name: Side Door Latch Mo	odification						rt Date: 2 art Qty: 4	22/12/2011 4.00	Required Date: 05/01/2012 Required Qty: 4.00
D2586	Manufactured	No		105	Each	31.0000	3	12	c //
D2586							**		Cı
2001 2001			Location	<u>Lo</u>	c Qty	Loc Code			
4			ST204		31			<u> </u>	
D2587	Manuelland	No	74489	105	31 Each	16.0000	1	17985	
D0507	Manufactured	190		103	Each		**	4	
Door Slug, 350 Hinge									
4 3			Location	<u>Lo</u>	c Qty	Loc Code			
			ST017		16			7(8)	
D2589	3 4 C . 1	NI.	74522	105	16	40.0000		74522	
±D0500±	Manufactured	No		105	Each	40.0000	**	4	
(1)/589° Keys, Key Chain, 350 Hinge							^^		
			Location	Lo	c Otv	Loc Code			
			ST018		40				
NG20470 ADA 6	.	N1-	58194	105	40	1 720 000		-58/17	
MS20470AD4-5	Purchased	No		105	Each	1,738.000	6 **	24	
X*MS20470AD4-5* Rivet, Universal Head							^ ^		(12/01/4 (
Titley Chityologi Floud			Location	<u>Lo</u>	e Oty	Loc Code			. / (
			ST319		1738)	* ~
			118405		1738			1/8905	·

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W/O:	W/O: WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
					-		•
					<u> </u>		

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
		Description of NC	Verification Appr	Approval				
DATE STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
								·

Picklist Print December-22-11 10:07:13 AM									Page 3
Work Order ID: 77871		*7	7871*						3
Parent Item: D350-589-011			350-589-0	ገ11*					
Parent Item Name: Side Door Late	h Modification	. ,	.).)()=.)().9/=(,,,		Star	t Date: 2	22/12/2011	Required Date: 05/01/2012
i						Sta	rt Qty: 4	4.00	Required Qty: 4.00
-MS21042L3	Purchased	No		105	Each	6,840.000	3	12	
MS21042I 3						7	**		
J. M.			Location	Le	oc Oty	Loc Code			
			ST300		6840				
			117441		16				_
			117885		32				_
			118451		5				_
			118927		3			119.1	}-
•			119017		5988			1/10/ /	<u>/</u>
MS27039-1-15	D 1 1	Na	119075	105	796	122 0000		-	_
	Purchased	No		105	Each	133.0000	3	12	- //,
*MS27039-1-15	*					7	**		(c/2/01/4 (4)
			Location	<u>La</u>	oc Qty	Loc Còde			*/ \(\)
			ST291		133				_
			118093		22			110	_ Q (
			118574		11			1185 17	_ / ×
			119736		100			119731	<u>-</u> 3K

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W/O:		WORK ORDER	CHANGES
DATE	DATE STEP	PROCEDURE CHANGE	By Date Qty Approval Chief Eng / Prod Mgr Approval QC Inspector
Port No		DAD # Foult Cotomony	NCD: Voc No DOA: Doto:

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		W	ORK ORD	DER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
		,						
				·				

REFERENCE ONLY ICA Page 37 (38 blank) of 38



52.4 PARTS LIST

589	589	589	589	Part Number	Description
-011	-041	-042	-043	i arcivamber	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	Х			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		Х		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			Х	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
					,
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
				*	
1 3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
- 3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
\ 3	3	3	3 -	~D2586 -	Latch
1				D2587	Plug
` 1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
<u> </u>	3*	3*	3*	AN960JD10	Washer
L	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
<u></u>	1*	1*	1*	AN960JD516L	Washer
<u> </u>	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
~	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
i 3	9	9	9	MS21042L3.4	Nut (or MS21042-3)
/ 6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw
l	l	.	l		

^{*} Reference only. Included in D3085-041 Prop Assembly listed above.

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^{**} Reference only. Included in D2991-1/-2/-3 Doors listed above.